

## 4L80-E CONVERTER RETRO-FIT

The 4L80 Torque Converters are know in two versions. The early, or original version was updated by General Motors with a unit that is approximately seven pounds lighter in weight. The early model is a perfect replacement for the late unit except for the friction material. To overcome the friction material change, all DACCO remanufactured converters contain the late carbon filled clutch. The clutch piston in the late model converters are known to break or crack. DACCO re-enforces these units to eliminate the failure point.



**DACCO B-81 EARLY STYLE  
CAN BE REPLACED WITH  
THE B-81 NEW STYLE**



**DACCO B-81 NEW STYLE CAN  
BE REPLACED WITH THE B-81  
EARLY STYLE**



**DACCO B-82 EARLY STYLE CAN BE USED  
TO REPLACE THE B-82 NEW STYLE**



**DACCO B-82 NEW STYLE CAN BE USED  
TO REPLACE THE B-82 EARLY STYLE**



**All 4L80 Converters  
Receive Carbon  
Filled Friction  
Material**

**All New Style 4L80  
Converters Have  
Re-enforced Clutch  
Pistons**



**For Additional Information Contact Dacco Customer Service 1-800-443-2226**

